

March-27-15 8:43:14 AM

131164

Page 1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: R66 Primary Hook

Stop *NS2*

Start Date: 3/27/15 **Start Qty:** 5.00

5

Cust Item ID:

Required Date: 4/03/15 **Req'd Qty:** 5.00

5

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr	
IIN-D066-1004	D	MS 15-08-20

100	Document Control	0.00			DAS
100	DOCUMENT CONTROL				02
DC	Memo	0.00			JUL 08 2015
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D066-1004-011	CHG004			

110	Pick Kit	0.00	
110			
Packaging	Memo	0.00	DAS 26 9-89 5x JUL 0 2 2015
Packaging			

120	QC4- 100% Inspect kits for completeness	0.00	
120			DAS 02
QC	Memo	0.00	S-89
Quality Control			JUL 08 2015

Work Order ID 131164

131164

Page 2

March-27-15 8:43:14 AM

Item ID: D066-1004-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: R66 Primary Hook
 Start Date: 3/27/15 Start Qty: 5.00 ***5*** Cust Item ID:
 Required Date: 4/03/15 Req'd Qty: 5.00 ***5*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								DAS
Packaging	Memo	0.00							02
Packaging	Identify and pack for shipping as per PPP D066-1004-011								9-89
	Location <u>Flr 29</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

JUL 08 2015

JUL 08 2015

JUL 08 2015

Picklist Print

March-27-15 8:43:13 AM

Page 1

Work Order ID: 131164

131164

Parent Item: D066-1004-011

D066-1004-011

Parent Item Name: R66 Primary Hook

Start Date: 3/27/15

Required Date: 4/03/15

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:A 14.04.24 ECN14-520 DD verf:JLM IPP Rev:B
14.11.18 now @ chg 002 per ecn14-650 DDverf:JLM IPP Rev:C 14.12.01 IIN-
REVB per ecn14-657 DD verf:JLM IPP Rev:D 15.02.24 chg 003 per
ecn15-523 DD verf:JLM IPP REV:E 15.03.26 CHG004 ECN15-554
DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4983-041 *D4983-041* Cargo Hook Assembly DAS 02 9-89		Manufactured	No				Each	1.0000		5			DAS 26 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				ST461				1					
					130117			1					
D5008-1 *D5008-1* Manual Release Cable DAS 02 9-89		Purchased	No				Each	2.0000		5			DAS 26 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				ST215				2					
					127033			2					
D5051-041 *D5051-041* Cyclic Switch Housing Assembly DAS 02 9-89		Manufactured	No				Each	2.0000		5			DAS 26 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				ST144				2					
					129817			2					
D5052-1 *D5052-1* Switch DAS 02 9-89		Purchased	No				Each	2.0000		5			DAS 26 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				ST144				2					
					127018			2					

Picklist Print

March-27-15 8:43:13 AM

Page 2

Work Order ID: 131164

131164

Parent Item: D066-1004-011

D066-1004-011

Parent Item Name: R66 Primary Hook

Start Date: 3/27/15

Required Date: 4/03/15

Start Qty: 5.00

Required Qty: 5.00

D5066-3 Manufactured No

Each 14.0000 5

D5066-3

Placard (Depress and Pull)

DAS
02
9-89

Location

Loc Qty

Loc Code

ST145

14

127037

4

128726

10

Each 0.0000

**

DAS
26
9-89

D5066-13 Manufactured No

D5066-13

Placard (Load Limit)

DAS
02
9-89

Location

Loc Qty

Loc Code

ST145

14

127041

4

128728

10

Each 14.0000

**

DAS
26
9-89

D5066-7 Purchased No

D5066-7

Placard (Cargo Release)

DAS
02
9-89

Location

Loc Qty

Loc Code

ST145

14

127043

4

128729

10

Each 4.0000

**

DAS
26
9-89

D5066-9 Purchased No

D5066-9

Placard (Cargo)

DAS
02
9-89

Location

Loc Qty

Loc Code

ST147

4

128534

4

**

DAS
26
9-89

D5092-3 Manufactured No

D5092-3

Template

DAS
02
9-89

JUL 02 2015

DAS
26
9-89

Picklist Print

March-27-15 8:43:13 AM

Page 3

Work Order ID: 131164

131164

Parent Item: D066-1004-011

D066-1004-011

Parent Item Name: R66 Primary Hook

Start Date: 3/27/15

Required Date: 4/03/15

Start Qty: 5.00

Required Qty: 5.00

D5092-041

Manufactured No

Each 0.0000

D5092-041 **DAS**

Doubler Assembly

02
9-89

5 4X B/30533
1X B/30782

DAS
26
9-89

D5095-1

Manufactured No

Each 2.0000

D5095-1

Fuse Holder

DAS
02
9-89

5 B/30783

DAS
26
9-89

Location

Loc Qty

Loc Code

ST147

2

127036

2

D5096-1

Purchased No

Each 4.0000

D5096-1

Fuse

DAS
02
9-89

10 B/30784

DAS
26
9-89

Location

Loc Qty

Loc Code

ST147

4

126653

4

D5108-1

Manufactured No

Each 0.0000

D5108-1 **DAS**

Relay Bracket

02
9-89

5 1X B/26644
4X B/30785

DAS
26
9-89

D5116-041

Manufactured No

Each 1.0000

D5116-041

Wiring Harness

DAS
02
9-89

5 B/30787

DAS
26
9-89

Location

Loc Qty

Loc Code

ST213

1

130173

1

M12883/55-01

Purchased No

Each 2.0000

M12883/55-01

Relay Base

DAS
02
9-89

5 M/31975

DAS
26
9-89

Location

Loc Qty

Loc Code

st555

2

m131068

2

JUN 2 9 2015

March-27-15 8:43:14 AM

Shop Packet Print

~~JUN 2 9 2015~~

Page 3

Picklist Print

March-27-15 8:43:14 AM

Page 4

Work Order ID: 131164

131164

Parent Item: D066-1004-011

D066-1004-011

Parent Item Name: R66 Primary Hook

Start Date: 3/27/15

Required Date: 4/03/15

Start Qty: 5.00

Required Qty: 5.00

M6106/19-017

Purchased

No

Each

12.0000

M6106/19-017

Relay

DAS
02
9-89

Location

Loc Qty

Loc Code

ST547

10

m131199

10

st555

2

131015

2

Each

361.0000

5

MS21042L06

Purchased

No

MS21042L06

Nut

DAS
02
89

Location

Loc Qty

Loc Code

ST260a

300

m131317

300

ST304

50

m131294

50

ST305

11

m129499

9

m130325

2

Each

35.0000

10

MS21919WDG5

Purchased

No

MS21919WDG5

CLAMP

DAS
02
9-89

Location

Loc Qty

Loc Code

ST273A

10

M131026

10

ST297

25

M129022

25

5 m131975 DAS 26 9-89 6 9-89

DAS 26 9-89 6 9-89

5x

DAS 26 9-89 6 9-89

JUN 29 2015

Picklist Print

March-27-15 8:43:14 AM

Page 5

Work Order ID: 131164

131164

Parent Item: D066-1004-011

D066-1004-011

Parent Item Name: R66 Primary Hook

Start Date: 3/27/15

Required Date: 4/03/15

Start Qty: 5.00

Required Qty: 5.00

MS24665-151

Purchased

No

Each

270.0000

10

MS24665-151

Cotter Pin

DAS
02
9-89

Location

Loc Qty

Loc Code

GA

59

m128401

59

ST294

211

m128401

10

m129909

201

Each

2.0000

MS26574-20

Purchased

No

MS26574-20

Circuit Breaker, 20 Amp

DAS
02
9-89

Location

Loc Qty

Loc Code

ST286

2

m131156

2

Each

971.0000

MS27039-08-10

Purchased

No

MS27039-08-10

Screw

DAS
02
9-89

Location

Loc Qty

Loc Code

ST281

971

m128799

971

Each

183.0000

MS24693-S46

Purchased

No

MS24693-S46

Screw

DAS
02
9-89

Location

Loc Qty

Loc Code

ST292

183

131677

100

m131654

83

DAS
26
9-89

DAS
26
9-89

DAS
26
9-89

DAS
26
9-89

JUN 29 2015

March-27-15 8:43:14 AM

Shop Packet Print

Page 5

Picklist Print

March-27-15 8:43:14 AM

Page 6

Work Order ID: 131164

131164

Parent Item: D066-1004-011

D066-1004-011

Parent Item Name: R66 Primary Hook

Start Date: 3/27/15

Required Date: 4/03/15

Start Qty: 5.00

Required Qty: 5.00

MS35489-149

Purchased

No

Each

107.0000

5

MS35489-149

GROMMET

DAS
02
9-89

Location

Loc Qty

Loc Code

ST274

107

121692

107

Each

15.0000

10

NAS43DD3-16N

Purchased

No

NAS43DD3-16N

SPACER

DAS
02
9-89

Location

Loc Qty

Loc Code

ST263

15

m131420

15

**

**

DAS
26
9-89

DAS
26
9-89

DAS
6
9-89

5x

6x m132262. JUN 29 2015

4x

6.0 PARTS LIST

QTY -011	QTY -021	PART NUMBER	DESCRIPTION
X		D066-1004-011	PRIMARY CARGO HOOK
	X	D066-1004-021	PRIMARY CARGO HOOK PROVISIONS
1		D4983-041	HOOK ASSEMBLY
1	1	D5008-1	MANUAL RELEASE CABLE
1	1	D5051-041	CYCLIC SWITCH HOUSING ASSEMBLY
1	1	D5052-1	CYCLIC ELECTRICAL SWITCH
1	1	D5066-3	PLACARD (DEPRESS AND PULL)
1	1	D5066-13	PLACARD (LOAD LIMIT)
1	1	D5066-7	PLACARD (CARGO RELEASE)
1	1	D5066-9	PLACARD (CARGO)
1	1	D5092-3	TEMPLATE
1	1	D5092-041	DOUBLER ASSEMBLY
1	1	D5095-1	FUSE HOLDER
2	2	D5096-1	FUSE
1	1	D5108-1	RELAY BRACKET
1	1	D5116-041	WIRING HARNESS
1	1	M12883/55-01	RELAY BASE
1	1	M6106/19-017	RELAY
1	1	MS21042L06	STEEL LOCK NUT
2	2	MS21919WDG5	CLAMPS
2	2	MS24665-151	COTTER PIN
1	1	MS26574-20	20 AMP CIRCUIT BREAKER
2	2	MS27039-0810	SCREW
1	1	MS24693-S46	SCREW
1	1	MS35489-149	GROMMET
2	2	NAS43DD3-16N	STANDOFF